

# Technical Information Sheet



## Rhepanol solvent welding agent

| Delivery form                                    | Item Number |
|--------------------------------------------------|-------------|
| 1 litre container Rhepanol solvent welding agent | 10 11 300   |

### Description

Rhepanol solvent welding agent is a clear solvent mixture that, due to its special formulation, is particularly suitable for preparing seams for Rhepanol fk roofing membranes when connecting them to Rhepanol h products.

Rhepanol solvent agent is also used as a thinner for Rhepanol roof paint, Rhepanol adhesive 50 and as a cleaner for processing tools.

### Application and processing

#### Seam preparation for hot air welding:

Using a brush, apply the solvent welding agent to the Rhepanol fk roofing membrane, working in circular motions. Alternatively, a scrubber pad soaked in solvent welding agent can be used.

#### As a thinner:

Add only small amounts and stir thoroughly. If necessary, repeat the addition as required.

### Consumption

Approx. 30 g/m

### Properties

| Technical data          | Declared value                 |
|-------------------------|--------------------------------|
| Color                   | clear                          |
| Raw material basis:     | special solvent mixture        |
| Viscosity:              | 0.60 mPas                      |
| Density                 | approx. 10–30 g/m <sup>3</sup> |
| Application temperature | optimal at + 5 °C to + 35 °C   |

*Please note: As European standards are constantly evolving, please contact our technical department or visit [www.fdt.de](http://www.fdt.de) for the latest information on physical properties.*

## Storage

Optimal at +5 °C to +20 °C; not sensitive to frost.

## Shelf life

Approx. 4 years at room temperature in the unopened original container.

## Packaging and disposal

1 L tinplate container

Waste code number unused product: 070104

Waste code number uncleaned packaging: 150110

## Precautions and occupational safety

See safety data sheet.

## Transport

Information on transport labeling can be found in section 14 of the safety data sheet.

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