

Technical Information Sheet



Rhenofol welding paste SB

Delivery form	Item Number
10 kg container Rhenofol welding paste SB	12 86 300

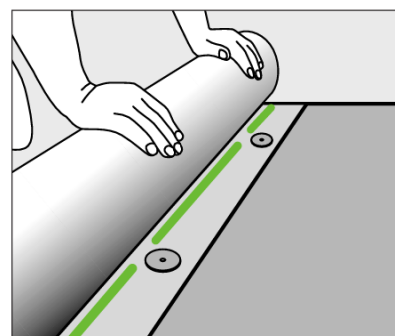
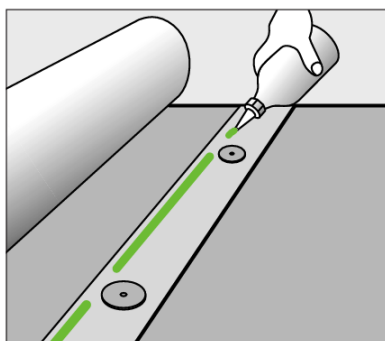
Description

Rhenofol welding paste SB is a paste-like solvent mixture of tetrahydrofuran (THF) and soft PVC.

Application and processing

Rhenofol welding paste SB is used to create a safe bond between Rhenofol CV roofing membranes and mechanically fastened strips of Rhenofol CV (item no. 12 86 190 Rhenofol CV strips for welding paste system).

Fix the Rhenofol CV strips for the welding paste system mechanically to the substrate using suitable fasteners, in accordance with the wind uplift calculation. To prepare the paste, stir it for a few minutes using a mixing tool in a well-ventilated area. The paste has been stirred sufficiently when it no longer forms strands as it is transferred into the application bottle (item no. 12 84 120). Apply Rhenofol welding paste SB in a bead approximately 1 cm wide. Roll up the roofing membrane immediately after applying the paste to the strip.



Consumption

Approximately 50 g of Rhenofol welding paste SB is required for one metre of Rhenofol CV strip for the welding paste system.

Properties

Technical data	Declared value
Color	white
Raw material basis	THF and PVC soft
Open time	approx. 15 - 30 seconds
Density	approx. 0.93 g/cm ³
Application temperature	optimal at +10 °C to +25 °C; do not use below +5 °C

Consumption

With the welding paste system, approximately 50 g/m of welding paste is applied to the Rhenofol CV strips.

Storage

Optimal at +5 °C to +20 °C.

Shelf life

8 months at room temperature in the unopened original container.

Packaging and disposal

Tinplate container with Clamping ring cover

Tinplate container contents 10 kg.

Return empty containers to Interseroh (Recycling).

Waste code number unused product: 080409

Waste code number uncleaned packaging: 150110

Precautions and health and safety

Always observe the safety instructions on the container and in the safety data sheet.

Transport

Information on transport labeling can be found in section 14 of the safety data sheet.

Please note: As our products are constantly evolving, please contact our technical department or visit www.fdt.de for the latest information on our products.

Legal Notice:

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