



**Rhenofol®**

Roofing membranes  
Stand 01/2026



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These installation guidelines contain the basic rules for working with Rhenofol roofing membranes. Our specialists develop detailed, projects-specific solutions.

## Requirements for safe installation

- The design of the supporting roof deck must meet the technical requirements, in particular with regard to load-bearing capacity, deflection, anchoring and water flow.
- Roof surfaces must be clean, dry and even.
- Substrates must be smooth, free from concrete nibs and sharp projections (e.g., chippings).
- Joints that may impede the performance of the roof covering due to their width or movements, have to be formed according to constructional requirements.
- Materials containing bitumen, tar or solvents must not come in contact with Rhenofol roofing membranes.

■ Labour standards and safety regulations must be adhered to, if necessary, consult our safety data sheets available on: [www.fdt.de](http://www.fdt.de)

## Standards and technical rules

- The requirements of DIN EN 1991-1-4 must be taken into account for all fastenings. Furthermore, the rules for waterproofing according to the flat roof guidelines, as well as the technical rules for metalwork as well as DIN 18531 must be observed.

## Manufacturer's application instructions

**as of Januar 2026  
Technical changes reserved**

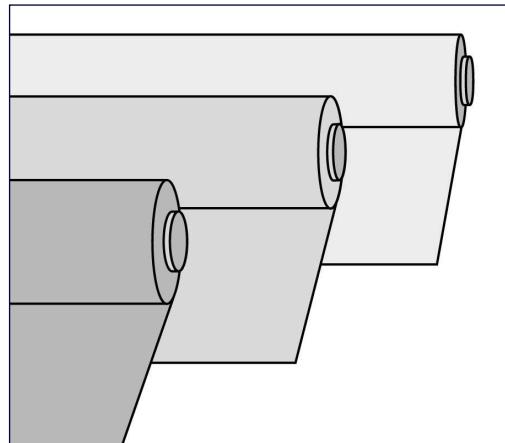
These products are based on plasticized polyvinyl chloride (PVC-P).

Standard membrane widths:

Rhenofol CV: 0,68 m, 1,03 m and 1,50 m

Rhenofol CVL: 1,50 m

Rhenofol CG and CGv: 2,05 m



**Rhenofol CV, CVL**, the reinforced with polyester fabric Roofing membrane according to DIN EN 13956, application type DIN/TS 20.000- 201 DE-PVC-P- NB-V-PG, as waterproofing in mechanically fastened system without ballast.

**Rhenofol CG**, the roofing membrane with glass fleece reinforcement according to DIN EN 13956/DIN EN 13967 Application type DIN/TS 20.000- 201 DE-PVC-P-NB-E-GV, for roof waterproofing in loosely laid layered construction with ballast (gravel/ slabs/ green roof) and according to DIN/TS 20.000 - 202, BA-PVC-P-NB-E-GV for building waterproofing.

**Rhenofol CGv**, the roofing membrane with glass fleece reinforcement and underside lamination of plastic fleece and one-sided welded edge according to DIN EN 13956/ DIN EN 13967 application type DIN/TS 20.000 - 201 DE-PVC-P-NB-E-GV-K-PV, to roof waterproofing in mechanically fastened, bonded or loosely laid layered construction under ballast, with the exception of green roofs, for any roof pitch.

**Rhenofol C**, then on-reinforced waterproofing membrane according to DIN EN 13967, application type DIN/TS 20.000 202 BA/MSB-PVC-P-NB, and for flashings and forming of details with Rhenofol roofing membranes and for special application requirements.

## Material properties

- Weather-resistant, even without additional surface protection.
- Resistant to flying sparks and radiant heat confirmed by official test certificates.
- Fire behavior Class E according to DIN EN 13501-1.
- Resistant to standard industrial and heating exhaust gases.
- Outstanding resistance to natural ageing.
- Environmental Product Declaration (EPD) for Rhenofol CV and Rhenofol CG..
- Rhenofol CG is root and rhizome resistant according to the FLL standard.

## Not resistant to

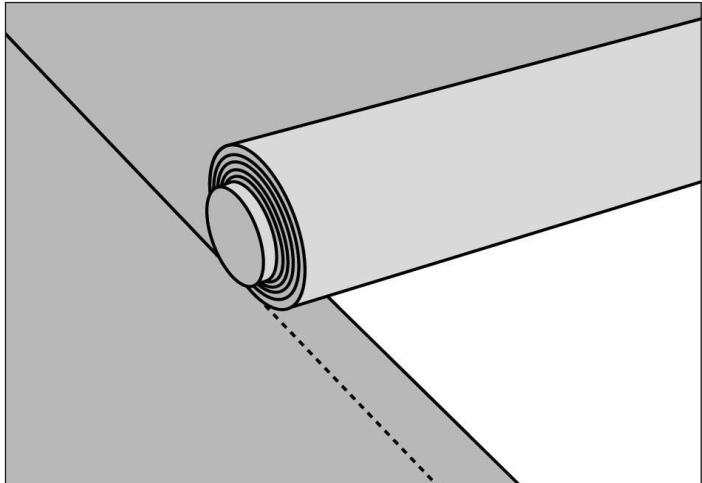
bitumen and tar-containing materials; organic solvents, such as benzene, toluene, chlorinated hydrocarbons, fats and oils, e.g. oily cements and forming oils.

## Storage

- Rolls should be stored horizontally.
- Store the material in its original packing until used and protect from moisture.
- Unsealed packing units must be carefully closed, if stored in the open for a longer period.
- Single rolls, Rhenofol coated metal sheets and accessories should be covered with a tarpaulin.

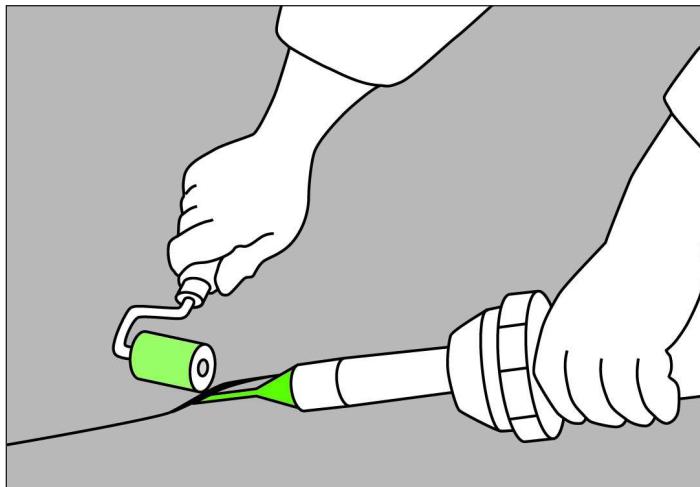
## Covering the roof area with Rhenofol®

- Unroll the Rhenofol CV/CVL/CG/CGv roofing membrane.
- The edge markings facilitate installation with a 5 cm seam overlap for loose installation and a 10 cm seam overlap for mechanically fastened installation.
- Avoid opposing seams if possible.
- Cross joints must be staggered and also overlap by 5 cm.
- For heat-sensitive surfaces, we recommend increasing the coverage (at least 8 cm).
- During work breaks, the applied roof layers must be secured against wind uplift.



The welding of Rhenofol roofing membranes can be done with a hand welding device and a silicone pressure roller, or with the welding machine.

With the continuously adjustable hot-air hand welder with a 4 cm wide welding nozzle, welding temperature approx. 450 °C to 520 °C (industrial hot air welder), the seam areas are heated evenly and immediately closed with the silicone pressure roller.



Please ensure the following for a secure seam weld:

- Seam areas must be clean and dry.
- Select the correct welding temperature and speed. This should be checked by taking weld samples at the start of the works and then regularly (several times a day).
- Hold the welder under the seam so that the nozzle edge protrudes approximately 3 mm beyond the seam edge.

■ When hot air welding, the seam connection must have a minimum weld width of 2 cm.

- T-joints should be secured by slightly melting and chamfering the centre membrane edge, This prevents the formation of capillaries.
- Headbutts with Rhenofol CGv should be performed with a Rhenofol CG cover strip.
- If slag has formed, clean the metal nozzle with a wire brush.

All welds must be checked for proper execution using a suitable weld tester (e.g. FDT weld tester) after complete cooling.

**If Rhenofol roofing membranes are to be flashed to rigid PVC components by hot air welding, the reliability of such connections must be checked by a test weld. The surfaces to be welded must be cleaned with Rhenofol solvent welding agent/Rhenofol thinner D.**

The hand-held hot air welder is preferably used to close the seams of large-area roof waterproofing membranes.

The same criteria applies for a secure seam closure as for hand welding.

The welding parameters (e.g., welding temperature 460°C to 580°C at a welding speed of 2.0 to 3.5 m/min) must be adjusted depending on the weather and conditions. Information refers to Leister Varimat V2. Device-specific settings may vary.

The correct device settings should be checked regularly (several times a day) by means of sweat samples.

### Additionally, please note:

- A functional test of the machine must be carried out before commissioning.
- The welding process must be constantly monitored. Do not inhale the fumes produced during the welding process. Ensure adequate ventilation.
- On uneven surfaces, the machine must be guided on rigid leveling strips (e.g. made of aluminum sheets) which are laid alternately along the seam. This prevents the formation of perpendicular bulges and results in a smooth, bead-free welding process.
- Minimum weld width 2 cm.

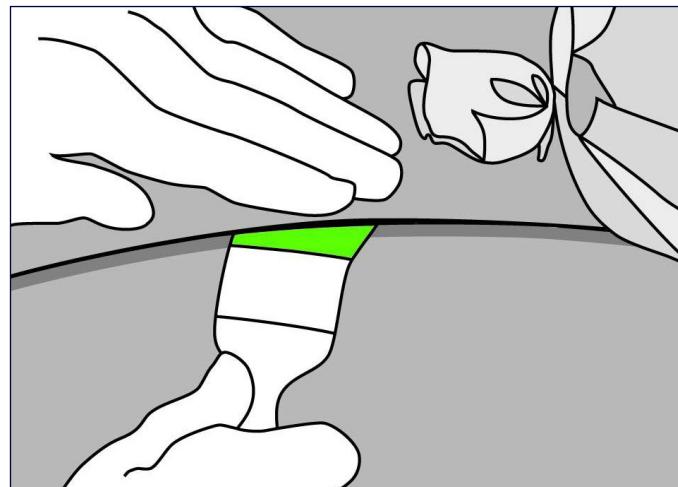
- When connecting to Rhenofol roofing membranes or repairing old Rhenofol roofs using hot air welding, the welding surfaces of which have been exposed to the elements for a longer period of time (more than 2 days) must be cleaned beforehand.
- Cleaning is carried out, for example, with FDT cleaning wipes, which must be moistened with Rhenofol swelling sweat agent. Allow the solvent welding agent to flash off (at least 1/2 hour) before hot air welding.
- All weld seams must be checked for correct execution after complete cooling using a suitable seam tester (e.g. FDT seam tester).

Seam welding with solvent welding agent is carried out using a welding brush, Rhenofol solvent welding agent (THF) and a PE sandbag.

The Rhenofol solvent welding agent (THF) can be used to bond Rhenofol roofing membranes to each other and to Rhenofol connecting sheets and to details made of rigid PVC.

Using an unglued flat brush, 30-40 mm of the seam area are simultaneously coated on both sides with Rhenofol solvent welding agent (THF) and pressed down by hand. After this, pressure is immediately applied to the seam with the PE sandbag.

The minimum joint width for solvent welding is 30 mm.



Please ensure the following for a secure seam weld:

- Seam areas must be clean and dry.
- Prevent damage to EPS rigid foam through increased seam overlap and correct dosage of the solvent welding agent.
- Secure T-joints by slightly melting and chamfering the centre membrane edge with a hot air welder. This prevents the formation of capillaries.
- Hot air welding is recommended at temperatures below 5°C combined with high humidity.
- On green roofs, seams must be welded exclusively with hot air.

**Avoid contact of the solvent with skin and eyes.**

Protect your skin through the use of suitable skin protection products before and after work. You must not use **solvent welding agents to clean** your skin.

**No smoking, no open fire, avoid sparks.**

**Use solvent welding agents only in properly ventilated areas. Do not inhale fumes.**

- Avoid excessive application.
- Repair defects with a hot-air welder.
- Check all seam edges.

Observe regulations for handling solvents and flammable liquids.

## Application techniques for Rhenofol®

- Lay Rhenofol CV, CVL and CGv loosely, at right angles to the top chords or boards in the case of steel profile sheets and timber formwork.
- Mechanical fastenings can be used as hem fastenings in the covered membrane edge, with at least 10 cm seam overlap, as field fastenings through the roofing membrane or with the welding paste system underneath the roofing membrane. The welding paste system must be applied below the roofing membrane. (Field fixing and welding paste system is not possible with Rhenofol CGv due to the lamination).
- For hem fixing, the distance between the edge of the sheet and the retaining plate is at least 1 cm.

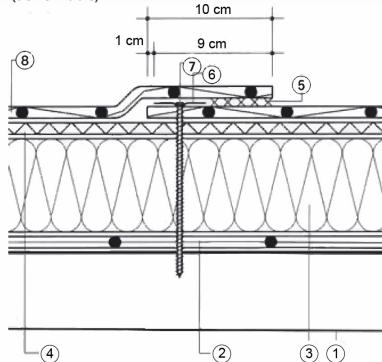
- Washers must lay flat and press the roofing membrane onto the substrate, but they must not be sunk into the insulation material.
- The fastener spacing and track widths are determined by the wind load calculation (service provided by FDT – please ask our Technical department).
- The editable data collection sheet for wind load calculations can be found on our homepage (customer service, calculation tools).
- Oval plates should be aligned parallel to the membrane edge.
- For larger plates, the seam overlap must be increased accordingly.

- Insulation boards or sections of boards that are not adequately secured by linear fastening must be removed before laying the roofing membrane. Securely fix in place using additional fasteners. The instructions of the respective insulation material manufacturers must be followed.

When using Rhenofol CV, CVL or CGv, any existing separating layer must also be secured with these additional fasteners.

#### Example of hem fastening

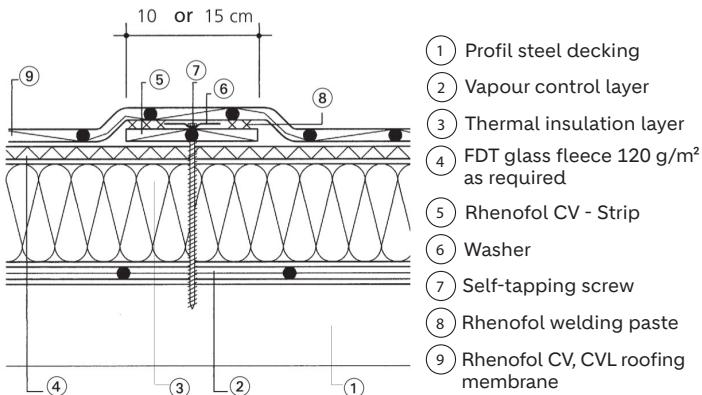
(schematic)



- ① Profil steel decking
- ② Vapour Control layer
- ③ Thermal insulation layer
- ④ FDT glass fleece 120 g/m<sup>2</sup> as required
- ⑤ Seam welding
- ⑥ Washer
- ⑦ screw self-tapping
- ⑧ Rhenofol CV, CVL roofing membrane

### Measuring and fastening with Rhenofol welding paste system

- The spacing of the strips is measured according to wind uplift calculations.
- The stripes run perpendicular to the corrugations of the profiled steel decking. For board formwork perpendicular to the boards.



### Prerequisites for the safe installation of the Rhenofol welding paste system

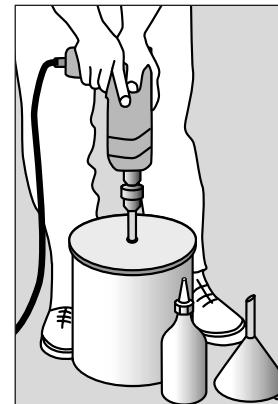
- The roofing membrane and the strips must be dry. Observe occupational safety and accident prevention regulations.
- Before usage, the Rhenofol welding paste SB must be stirred with a power drill with an appropriate stirrer attachment.

The stirring time depends on the outside temperature: at low temperatures (< 20 °C) approx. 10–15 min., at higher temperatures (> 20 °C) approx. 5–10 min.

Do not stir the welding paste in closed rooms.

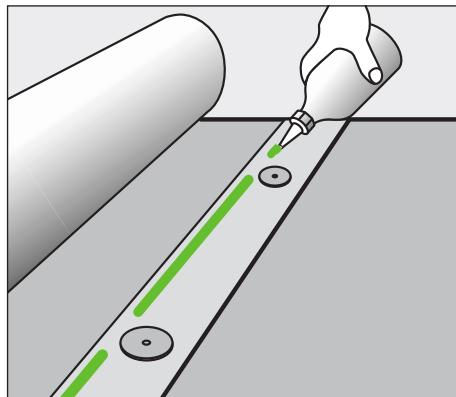
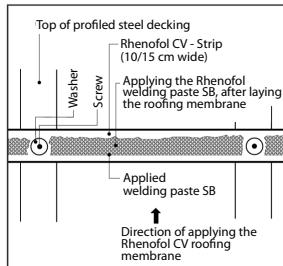
The safety instructions on the container must be observed. After stirring, the welding paste is decanted into 1-liter PE bottles using a funnel.

Installation using a welding paste system is only possible in dry and windless weather conditions.



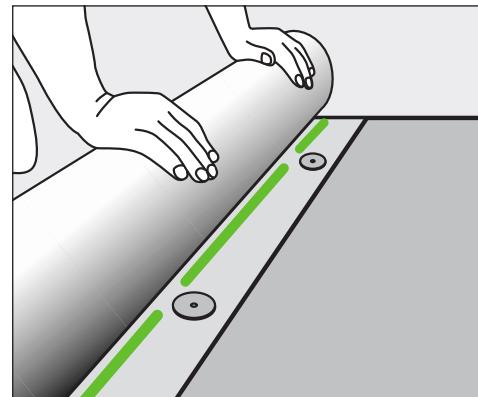
## Applying the Rhenofol welding paste SB

- After installing the strips, the Rhenofol welding paste SB is applied onto the strips between the washers in straight lines. This corresponds to a quantity of approximately 50 g/m<sup>2</sup>.



## Laying the roofing membrane using the welding paste system

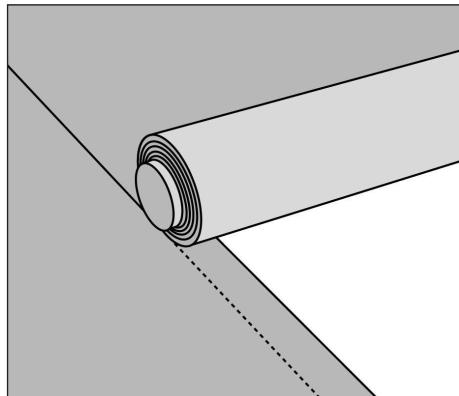
- The rolling of the Rhenofol CV or CVL roofing membranes onto the strips takes place immediately after the application of the welding paste. The seam overlap must be 5 cm.
- The roofing membrane must be rolled out within the open time.



**The roofing membrane must not be repositioned after being rolled onto the Rhenofol welding paste SB.**

**Do not install the welding paste system during strong winds** (the freshly rolled-up roofing membrane must not lift off due to wind until the welding paste has sufficiently set).

- Loosely lay the Rhenofol CG/CGv membrane and secure it against wind uplift with ballast.
- Ballast in the form of gravel fill at least 5 cm thick, made of natural, unbroken pebbles of grain group 16/32 or slab covering in fine gravel bed or on pedestals.



- Rhenofol CG and Rhenofol CGv roofing membranes can also be mechanically fastened with individual clips for wind uplift protection until the ballast is applied.
- Protective/separation layers as required.

#### Bonding of the thermal insulation

- Approved polyurethane adhesives can be used to bond the thermal insulation (e.g. FDT flat roof foam adhesive).
- The adhesive is usually applied in strips. The manufacturer's instructions regarding the required amount of adhesive must be followed.
- Care must be taken to ensure that the insulation is bonded firmly to the substrate.
- For insulation thicknesses >150 mm, it must be laid in multiple layers using adhesive bonding verlegen.
- Insulation layers bonded with FDT flat roof foam adhesive may only be walked on approximately 1 hour after bonding (depending on external conditions).
- Apply FDT adhesive to the Rhenofol CGv roofing membrane
- Roll the membrane out, position it and fold over half on both sides.
- Apply FDT adhesive in strips or over the entire surface, then fold back the Rhenofol CGv membrane and press it down, e.g. with a fine broom.
- Close seams using hot-air or solvent welding.
- Alternatively, the rolling-in method can be used.

### Application of FDT adhesive to the roofing membrane

- The FDT foam adhesive can also be used for bonding fleece-laminated plastic membranes, e.g. Rhenofol CGv, to thermal insulation boards, concrete, intact bitumen membranes and wood materials in the flat roof area.
- The application process is analogous to the FDT adhesive, however, the adhesive is applied exclusively in strips.
- We recommend using the rolling method for FDT foam adhesive. The roofing membranes should then be pressed down, e.g. with a fine broom.

In dry, hot weather, we recommend lightly spraying both the foam adhesive and the roofing membrane adhesive to accelerate the curing time.

Further information on both adhesives and their application and processing can be found in the corresponding Technical Data Sheet on our website.

The adhesive consumption and distribution, as well as the measures required to secure the adhesive's position, must be determined on a project-specific basis.

The suitability of the substrate must be ensured before works begin. The instructions on the adhesive containers and the information on the Technical Data Sheets must be observed. If you have any further questions, please contact our Technical department.

#### Notes:

Due to EU restrictions, from 24.08.23 onwards, users in the industrial or commercial sector must be certified in the application of PU adhesives and PU sealants.

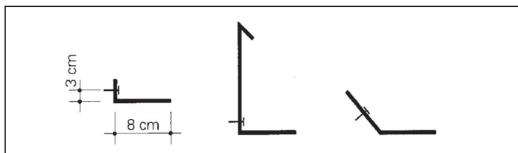
## Connexions and terminations with Rhenofol®

## Perimeter fixing of Rhenofol CV, CVL

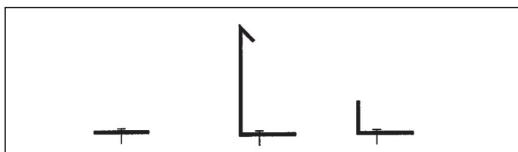
- For wind uplift reasons, Rhenofol CV/CVL roofing membranes must be fixed by welding to Rhenofol flashing at all roof edges, penetrations and valleys that deviate from the horizontal by more than 3°.
- The fixing is carried out with angles or strips made of Rhenofol coated metal sheet which are firmly fastened to the

substrate and against which the roofing membrane Rhenofol CV, CVL is flashed at roof level by welding.

- The width of the coated metal sheets should be at least 8 cm.
- If thermal insulation layers do not allow direct fastening to the substrate, the support for the coated metal sheet must be sufficiently pressure-resistant.



Throat angle when attaching to vertical or inclined surfaces.

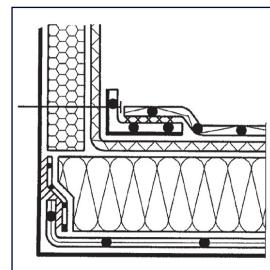
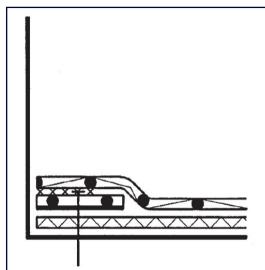
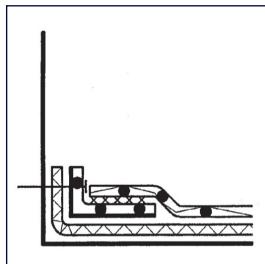


Strips or corners when attaching to horizontal surfaces.

Suitable supports are:

- Load-bearing substrates such as wood, concrete, metal.
- Thermal insulation materials such as polystyrene, PUR of compressive strength class dm (EPS/PUR min. 100 kPa) for unused and dh (EPS min. 150 kPa and PUR min. 100 kPa) for used roof areas.
- Thermal insulation materials made of mineral wool with a compressive strength of at least 60 kPa at 10% compression for unused roof areas and 70 kPa at 10% compression for used roof areas.
- The required number of fasteners per meter is equal to the number of fasteners in the first row of fasteners along the connection, but it is at least 4 pcs/m.
- Linear fastening is done exclusively in the respective substrate.

### Examples of perimeter fixing with Rhenofol coated metal sheets



- Rhenofol-coated metal sheet
- └ mechanical fastening of
- Rhenofol CV, CVL roofing membranes
- Vapour Barrier
- Separation/ Protective layer
- Thermal insulation layer
- Thermal insulation layer – pressure-resistant

### Perimeter fixing with Rhenofol CG/CGv

- Perimeter fixing is generally required at all flashings and trims, built-in details, etc. (at least 4 individual fasteners)

per m or fixing with the FDT fastening profile or with the Rhenofol metal coated sheet, in the case of version with Rhenofol CG analogous to Rhenofol CV, CVL).

### Fastening elements and spacing for fixings

Item to be fastened		
Supporting construction	Wooden plank*  $d \geq 3 \text{ cm}$ $b \geq 8 \text{ cm}$ $\geq 1,5 d$	Rhenofol coated metal sheet  $d \geq 4,5 \text{ cm}$ $b \geq 8 \text{ cm}$
Reinforced concrete	Screw Ø 8 mm, with plug Ø 10 mm, spacing 30 cm	Body-bound rivet 4,8/26 mm spacing 20 cm
Lightweight concrete	Nail anchor Ø 8 mm, spacing 30 cm	Nail anchor Ø 5 mm, spacing 20 cm
Timber profiles, timber boarding	Wood screw Ø 8 mm spacing 30 cm	Wood screw 4,8/25 spacing 20 cm
Profil sheet decking	Self-tapping screw Ø 4,8 mm, spacing 20 cm	Steel blind rivet Ø 5 mm, spacing 20 cm

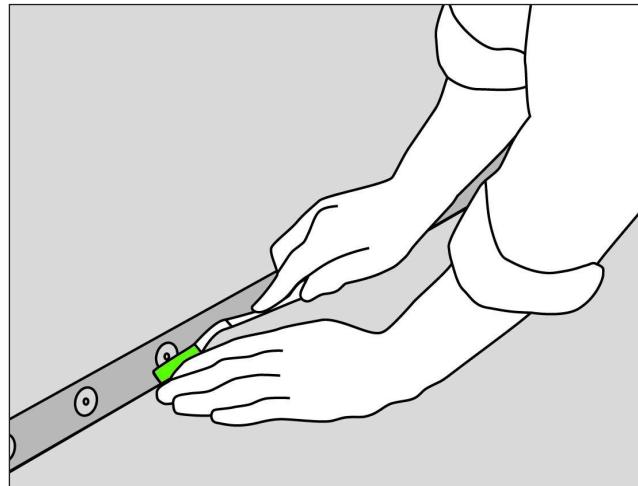
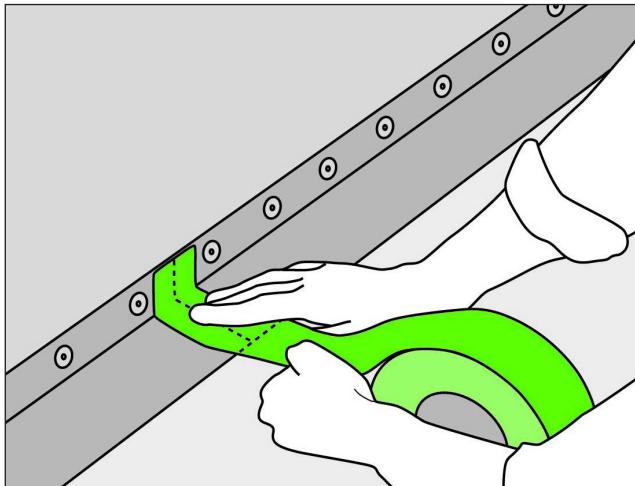
\* Counter-sink fastening elements in timber profiles.

If necessary, pre-drill and use 10 mm diameter washers.

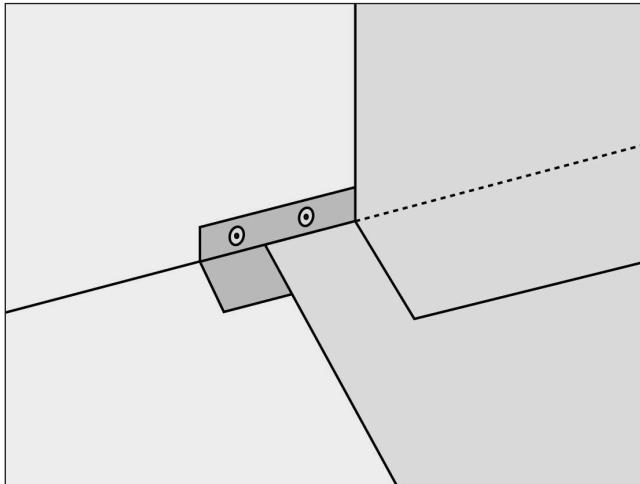
The manufacturer's application instructions for the fastening elements must be observed.

- Lay Rhenofol coated metal sheets (de-burred cut edges) with a 4 mm gap between them and mechanically fasten them in a straight line to the upstands.
- Cover joints with FDT adhesive tape (at least 5 cm wide).

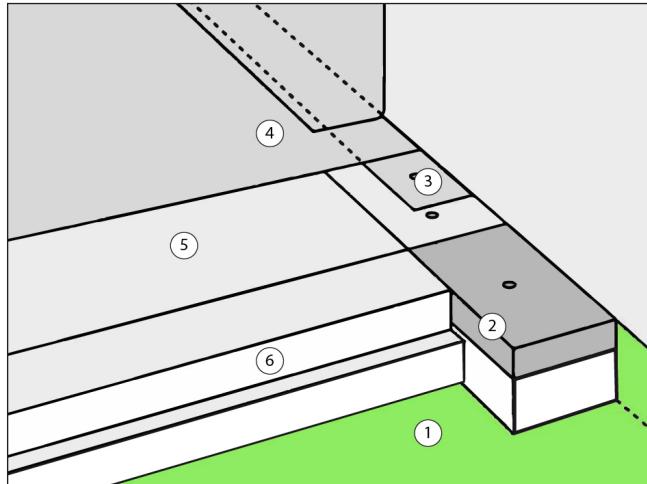
- Rhenofol roofing membranes can be flashed using solvent welding or hot-air welding.



- Must be made with Rhenofol roofing membrane material, as shown on the following pages.
- Rhenofol CGv uses edge fixation exclusively with individual holders or the FDT fastening profile.



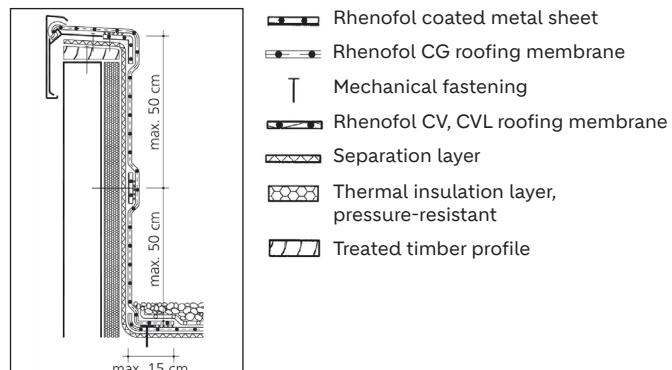
- PE vapour barrier, laid out to the top edge of the thermal insulation layer and flashed with connection tape.
- Timber profile, mechanically fastened, with pressure-resistant base.
- Strips of Rhenofol coated metal sheet, screwed onto the timber profile.
- Rhenofol CV/CVL/CG roofing membrane welded to the coated metal sheet.
- FDT glass fleece 120 g/m<sup>2</sup>.
- EPS thermal insulation layer.



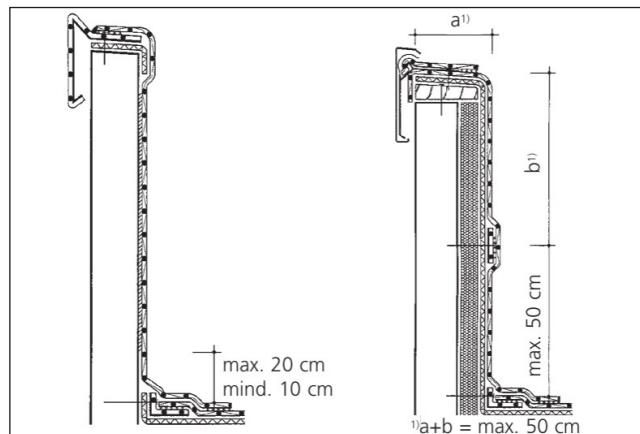
**The quality of the flat roof depends to a large degree on the functional reliability of flashings and trims.**

Special attention has to be paid to the following points:

- In case of mechanical fastening of the flashing membrane (using Rhenofol coated metal sheets or by clamping it to the mounting rail of the roof edge trim), the maximum distance between the line fixings is 50 cm (over the entire unfolded length). Rhenofol coated metal sheets for intermediate fixing should be at least 5 cm wide.
- Rhenofol roofing membranes should always be fixed at all roof perimeters, flashings, roof penetrations and valleys (see page 26 ff.).
- Sealing of flashings and trims should be secured against wind intrusion by bonding, clamping or full-size fixings.
- The flashing strips must be securely fastened. If the flashing strip is bonded, full-size adhesive bonding is necessary for connection heights above 20 cm. Valley areas are left unbonded at a width of 20 cm to allow movement compensation.
- **Suitable separating layers are always required when dealing with incompatible materials.**



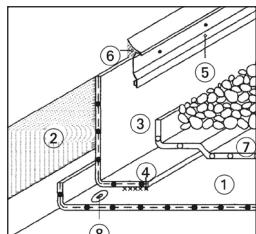
Connecting track centrally fastened with two Rhenofol connecting plates.



Bonded roof perimeter

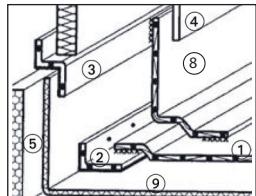
The roofing membrane is guided under the roof edge profile

- ① Rhenofol CG, CGv roofing membrane
- ② Rhenofol bonding adhesive 20
- ③ Rhenofol flashing strip
- ④ Welded seam
- ⑤ FDT aluminum wall connection profile
- ⑥ FDT adhesive-/sealant
- ⑦ PE layer 0,25 mm thick (e.g. FDT vapour barrier PE)
- ⑧ Perimeter fixing with single fastener

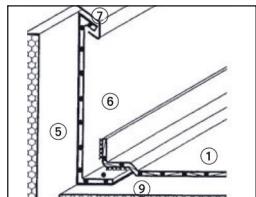


Flashing using Rhenofol connection strips andl. FDT aluminum wall connection profile.

- ① Rhenofol CV, CVL roofing membrane
- ② Fixing with angle fillet made of Rhenofol coated metal sheet
- ③ Fixing with Z-profile made of Rhenofol coated metal sheet
- ④ Facade cladding
- ⑤ Pressure-resistant thermal insulation
- ⑥ Fixing with angle filled made of Rhenofol coated metal sheet, at the same time wall flashing
- ⑦ Counterflashing
- ⑧ Rhenofol flashing strips
- ⑨ Separation layer



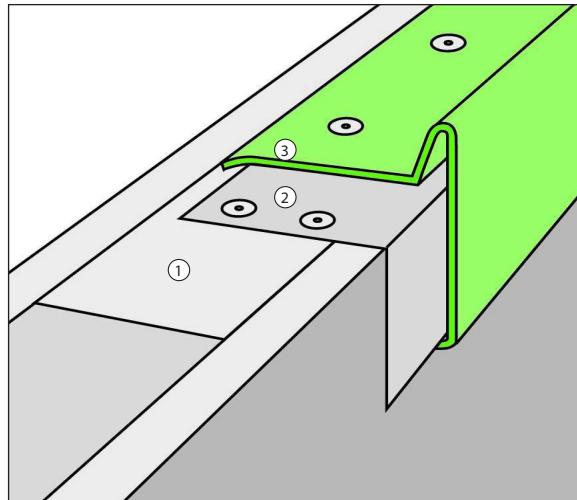
Flashing with a curtain wall facade.



Flashing with overhang strip.

- ① Synthetic fleece 300 g/m<sup>2</sup>
- ② Galvanized steel stiffeners, 1.2 mm thick, in the joint area of the sheets, applied with a 4 mm clearance (see page 38)..

- ③ Fasten the bent and deburred Rhenofol coated metal sheets using, for example, 4.8/26 mm body-bound rivets spaced 15 cm apart.



For wind uplift of stiffness reasons, attach additional fasteners or continuous fastener profiles.

Rhenofol coated metal plates (be-burred cut edges) are laid with a 4 mm gap between them (profile length max. 2.00 m). For profile lengths over 2 m, the spacing should be 10 mm.

Tape over the joint area with FDT adhesive tape (at least 5 cm wide).

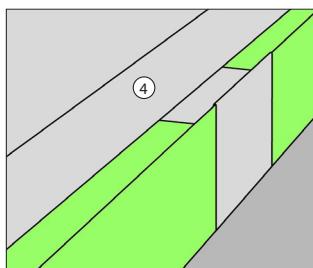
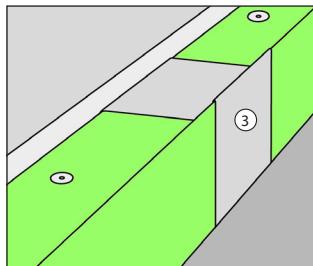
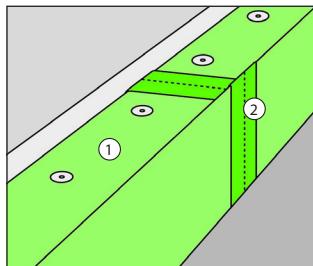
Weld a 15 cm wide Rhenofol C strip to the over the joint welding both sides to the coated metal sheets.

① Rhenofol coated metal sheet

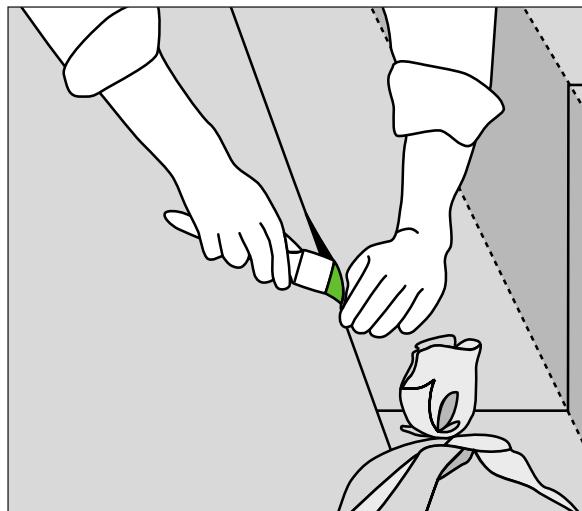
② FDT adhesive tape

③ Rhenofol C strips for joint forming

④ Rhenofol trim strip



The welding of the Rhenofol start/end strip to the roofing membrane is carried out by means of solvent welding or hot air welding.



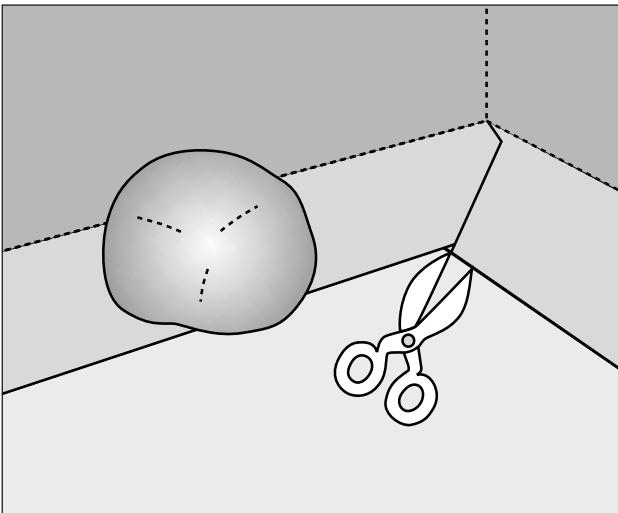
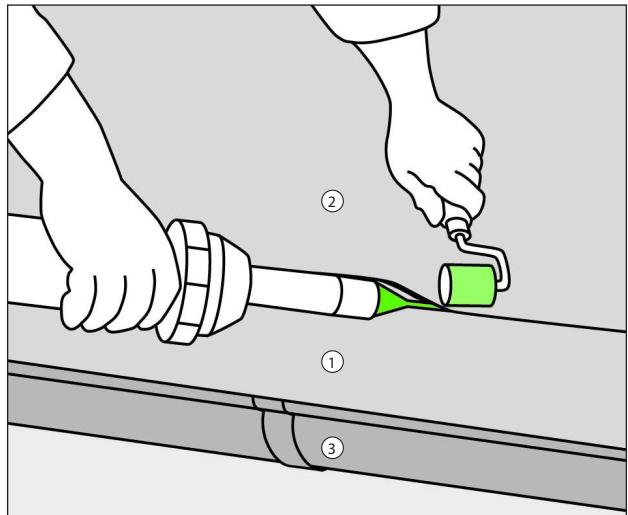
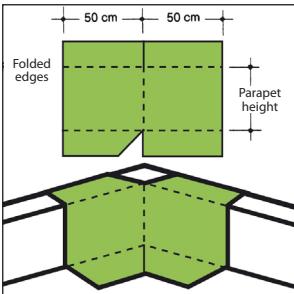
- ① Rhenofol eaves gutter flashing
- ② Rhenofol CV, CVL, CG, CGv roofing membrane
- ③ re-hung gutter

■ Impact designl. of the eaves  
flashing analogous to page 38.

■ Cut the Rhenofol CV/CVL/CG  
trim strip at a right angle and  
cut off the overlap l.towards  
the corner.

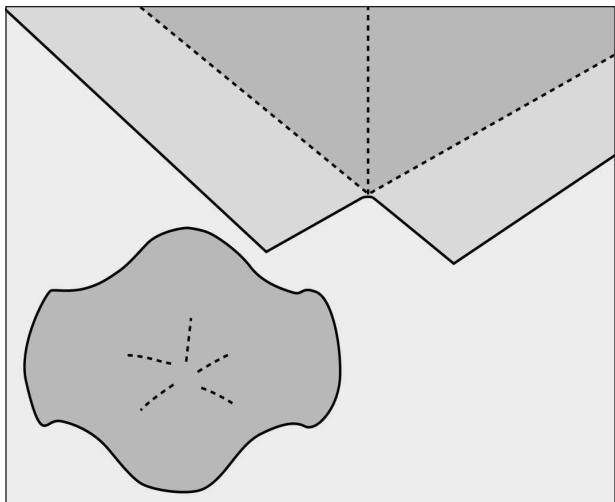
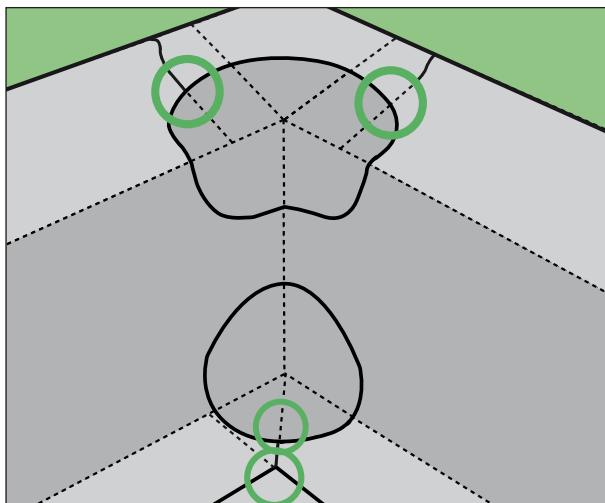
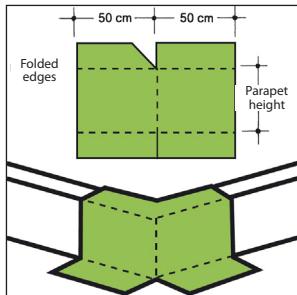
■ Weld the seams.

■ Weld in the internal corners.

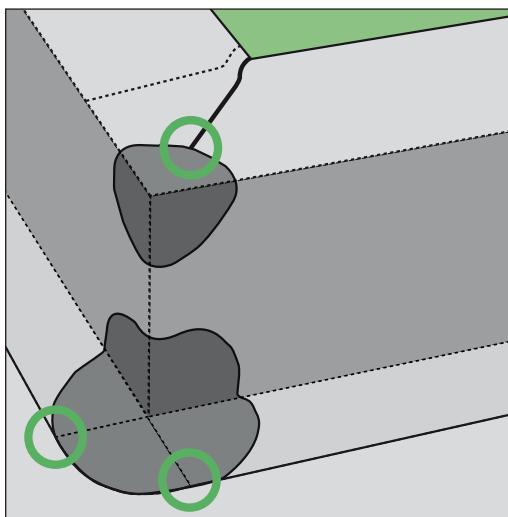


- Upper trim of the parapet completed cut-to-size Rhenofol and 90° outside corner.
- Check all seam edges and chamfer T-joints (green circles see sketch) (see page 10 ff.).

- Cut out the Rhenofol CV/CSV trim strip.
- Round off the corners.
- Weld all seams.
- Weld in the external corner.

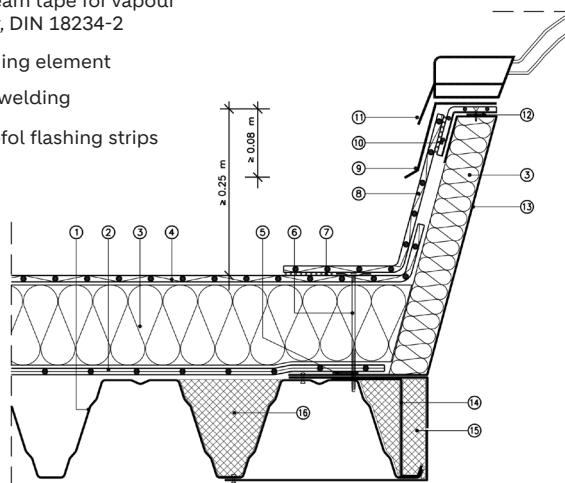


- Upper trim of the parapet completed with prefabricated Rhenofol internal corner.
- Check all seam edges and chamfer T-joints (green circles on sketch (see page 11 ff.)).

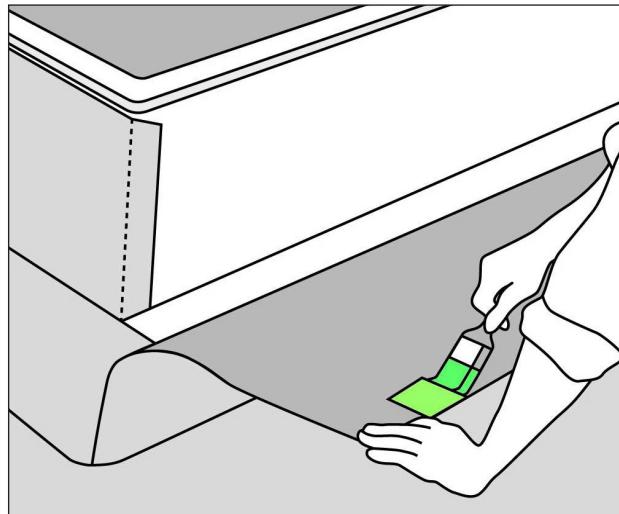


Mechanically fix the Rhenofol roofing membrane at roof level in the roof plane in front of the rising component using single fasteners, FDT fastening profile or Rhenofol coated metal sheet (see page 26 ff.).

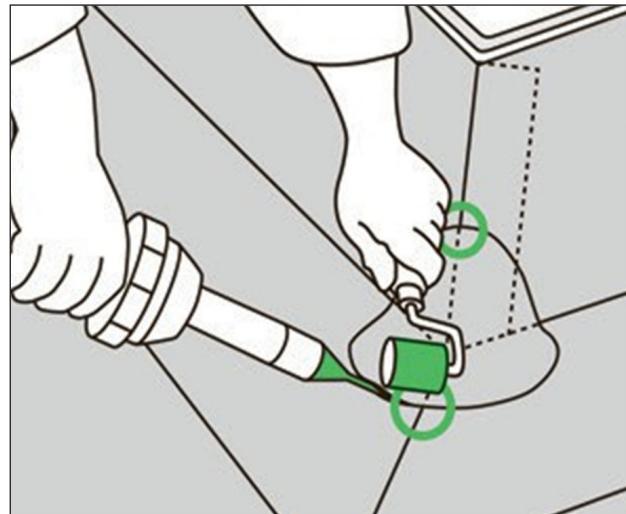
- Corrosion protected steel profile
- FDT vapour Barrier PE 0,25 mm, DIN 18234-2
- Mineral wool (MW) insulation layer according to DIN 18234-2
- Rhenofol CV, CVL, CGv roofing membrane
- FDT seam tape for vapour barrier, DIN 18234-2
- Fastening element
- Seam welding
- Rhenofol flashing strips
- Cover plate/profile DIN 18234-4
- Rhenofol connecting plate
- Edging frame
- Sealing tape
- Mounting ring with inner wall made of sheet steel
- Change
- Firestop or fitting made of non-combustible building materials according to 4.1 DIN 18234-3
- Sealing off the next profile cavity as an alternative to item 15



- Bond the Rhenofol flashing strips CV/CVL/CG to the skylight upstand using Rhenofol bonding adhesive 20.
- Fillet areas remain 20 cm unglued to compensate for movement.

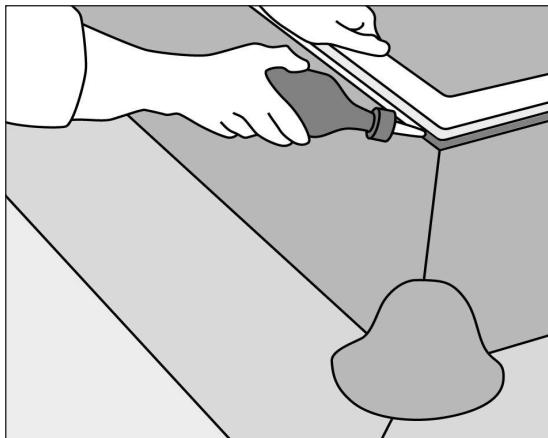


- Weld the overlapping seams of the flashing strips and weld on the outer corner.
- Weld the Rhenofol flashing strips to the roofing membrane.



Seal the upper edge of the flashing with permanently elastic sealant; for PVC-U upstands, use Rhenofol paste. Alternatively, the roofing membrane can be secured against slipping at the upper edge using a clamping profile. The upper edge must also be sealed with a permanently elastic sealant.

It is especially advantageous to use upstand that are already equipped by the skylight manufacturer with flashing options with PVC roofing membranes, e.g.: upstands made of rigid PVC:

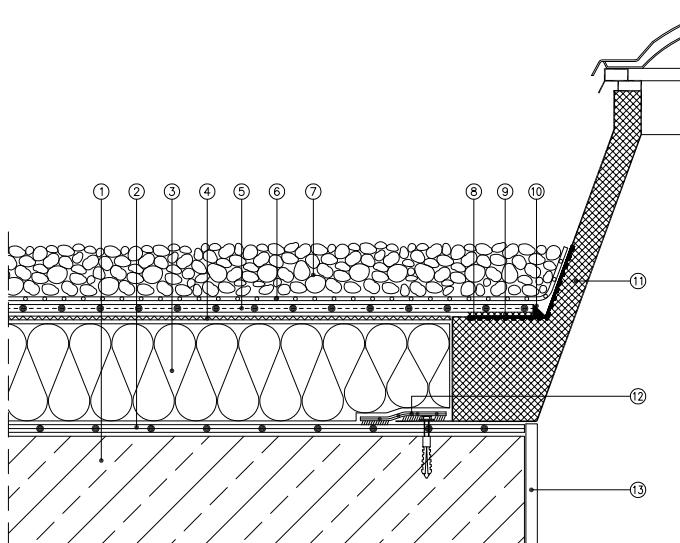


Or those with laminated rigid PVC strips, to which Rhenofol roofing membranes are flashed at roof level by welding (not with Rhenofol CGv).

**For hot-air welding, clean with Rhenofol solvent welding agent before welding.**

**Notice:**

**Upstands must be approved by the skylight manufacturer for direct flashing (as edge fixing), otherwise a separate edge fixing is required.**



- ① Reinforced concrete
- ② FDT vapour barrier PE
- ③ Expanded polystyrene (EPS) insulation layer
- ④ Separation layer Rhenofol glass fleece 120 g/m<sup>2</sup>
- ⑤ Rhenofol CG roofing membrane
- ⑥ Separation layer made of PE film, 0.25 mm thick
- ⑦ At least 5 cm gravel fill, rounded grain size 16/32
- ⑧ Laminated strip made of rigid PVC
- ⑨ Welding
- ⑩ Rhenofol paste
- ⑪ Skylight with insulating ring
- ⑫ FDT flashing tape for FDT vapour barrier PE
- ⑬ Opening

# FDT system parts for Rhenofol roofing membranes

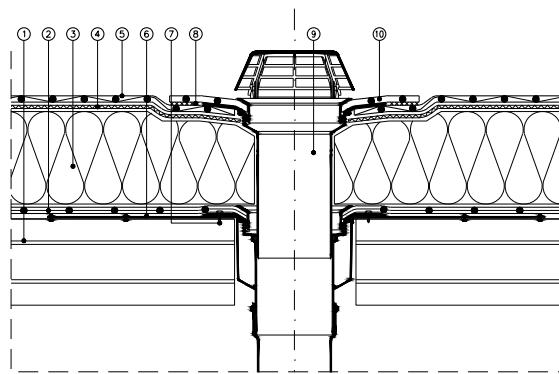
Fasten the built-in parts with at least 4 fasteners in the supporting ceiling.

Other components also require mechanical fixing of the surface track. This can be done using single fasteners.



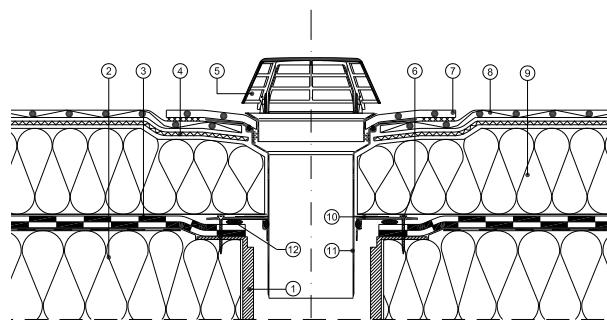
- The sleeve (Rhepanol C) is then fitted onto the screw ring and this is screwed into the FDT VarioGully and tightened (retighten the screw ring several times). Before tightening the screw ring, apply Rhenofol paste between it and the Rhenofol cuff. Then tighten the screw ring firmly using the FDT screw aid. It is important to ensure that the oval FDT sealing ring is correctly inserted beforehand.
- The Rhenofol roofing membrane is rolled out over the gully recess and cut out in a circular shape for the insertion of the FDT VarioGully or the warm roof attachment. The FDT VarioGully body or the FDT VarioGully warm roof attachment is then installed. To prevent water from pooling around the drain, the FDT VarioGully or the FDT VarioGully warm roof attachment must be embedded in the substrate (e.g., in the case of thermal insulation).
- Properly fasten the FDT VarioGully.
- The connection to the roofing membrane is made via the respective connection sleeve using hot air welding.
- Ceiling opening:
  - vertical  
FDT VarioGully: Ø 20 cm
  - angled  
FDT VarioGully: 20 × 28 cm
  - angled  
FDT VarioGully extremely flat: 20 × 25 cm.

**FDT VarioGully for Rhenofol CV, CVL roofing membranes (non ventilated roofs)**



- (1) Profiled steel corrosion-protected
- (2) FDT vapour barrier PE
- (3) Expanded polystyrene (EPS) insulation layer
- (4) Separation layer FDT glass fleece 120 g/m<sup>2</sup>
- (5) Rhenofol CV, CVL roofing membrane
- (6) Reinforcing plate
- (7) Gully fastening
- (8) Welding
- (9) FDT warm roof attachment
- (10) Rhenofol sleeve

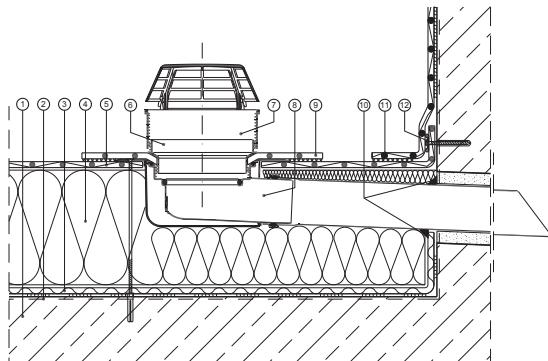
**FDT VarioGully renovation flange for Rhenofol CV, CVL roofing membrane (non-ventilated roof)**



- (1) Existing old roof drain (Diameter of inlet: minimum 37 mm and maximum 210 mm)
- (2) Existing thermal insulation
- (3) Old roof with bitumen waterproofing
- (4) Glass fleece separation layer 120 g/m<sup>2</sup>
- (5) FDT gravel/leaf guard
- (6) Fasteners (6 pieces) for FDT renovation flange
- (7) Rhenofol universal collar
- (8) Rhenofol CV, CVL roofing membrane
- (9) New EPS thermal insulation (minimum thickness 50 mm for accommodating the warm roof attachment)
- (10) FDT VarioGully renovation flange
- (11) FDT warm roof attachment
- (12) FDT sealing cord

**FDT VarioGully abgewinkelt, DN 70, mit Notüberlaufstutzen bei  
Dachbahn Rhenofol CV, CVL**

Nicht belüftetes Dach.



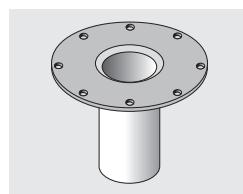
- ① Reinforced concrete
- ② Cold bitumen coating as required
- ③ Vapour control layer
- ④ Thermal insulation layer, e. g. Mineral wool
- ⑤ Rhenofol CV, CVL roofing membrane
- ⑥ FDT emergency overflow nozzle lower part
- ⑦ FDT emergency overflow nozzle upper part
- ⑧ FDT VarioGully angled, DN 70, mechanically fastened
- ⑨ Rhenofol sleeve
- ⑩ Rhenofol cuff sealant
- ⑪ Rhenofol CV flashing strips
- ⑫ FDT fastening profile

**Important notice:**  
**In case of permanent water accumulation at the emergency overflow, the flashing parts must be fitted with a suitable sealant.**

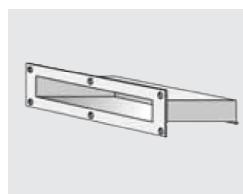
Rhenofol roofing membranes are used on all FDT installation components such as RWE, gargoyle, emergency overflows, etc. (exception FDT VarioGullys) are fixed to the rigid PVC flanges by welding, in accordance with the material specifications. The flanges must be cleaned before hand with Rhenofol thinner D. For Rhenofol CGv roofing membranes, the connection

to the installation components is made with a sleeve made of Rhenofol C.

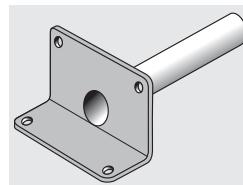
For components from other manufacturers that are not approved for direct fixing of Rhenofol by welding or clamping, the seal in front of the components must be mechanically fixed, e.g. with the Rhenofol connection plate.



FDT rainwater inlet (RWE)

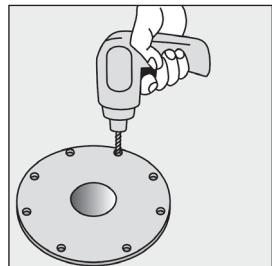


FDT emergency overflow



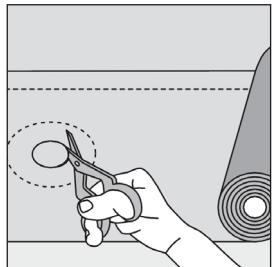
FDT water spout

- RWE mounting and fastening. Clean the flange with thinner. D. If possible, embed the RWE flange in the support to prevent water from pooling around the drain.

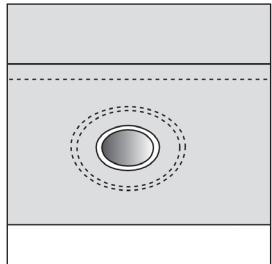


- Unroll the roofing membrane, mark the center hole and cut it out.

With Rhenofol CGv, the roofing membrane must first be unrolled and then the component installed. The flashing to the roof membrane is made via a collar made of Rhenofol C.



- Weld the roofing membrane to the flange. Cut the leaf catcher basket for RWE to the inner diameter at the centering cross and insert it.



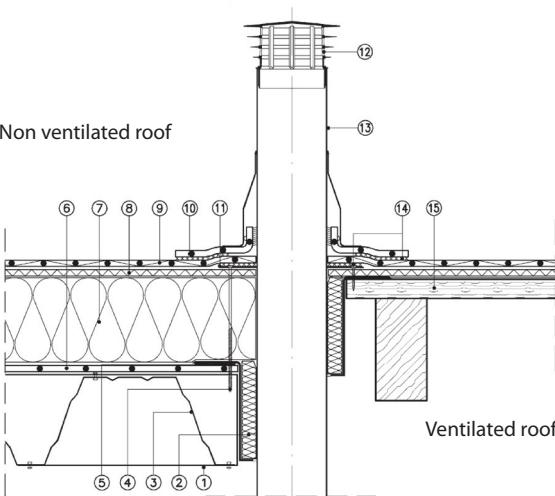
**The workflow for FDT gargoyle and FDT emergency overflows is analogous!**

### FDT flat roofing vent pipe DN 125/DN 100

Ceiling opening: Ø 19 cm

- Edge angle
- Through-hole with insulating sleeve
- Corrosion-protected steel profile
- Mechanical fastening
- Sealing tape
- PE air and vapour barrier layer
- EPS thermal insulation
- Separation layer
- Rhenofol CV, CVL roofing membrane
- Rhenofol C sleeve
- Support ring
- Removable exhaust duct hood
- FDT flat roofing-vent pipe DN 125/DN 100
- Welded seam
- Roof boarding

Non ventilated roof



Ventilated roof

### FDT cold roof vent DN 125

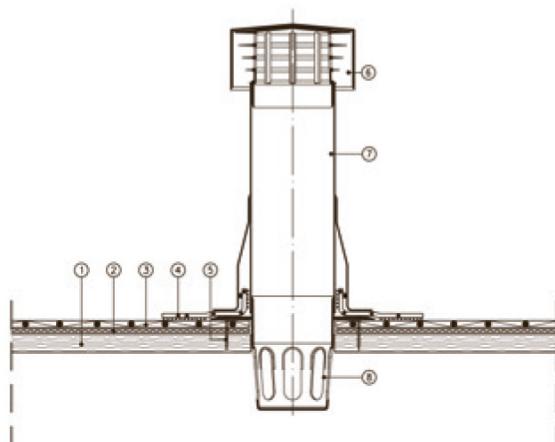
Secure to the roof deck using 4 fasteners.

Ceiling opening: Ø 12.5 cm.  
Ventilation cross-section: 114 cm<sup>2</sup>.

① Roof sheathing

② FDT synthetic fleece 300 g/m<sup>2</sup>

- ③ Rhenofol CV, CVL, CGv mechanically fastened
- ④ Rhenofol cuff
- ⑤ fastening
- ⑥ Weather cap DN 125
- ⑦ FDT cold roof ventilator DN 125
- ⑧ Condensat collection tray



### Flashing to the roofing membrane

The FDT lightning conductor socket is flashed directly to the Rhenofol roofing membrane with the collar.

Flashing to lightning protection wire, cable, pipes with 8 mm diameter.

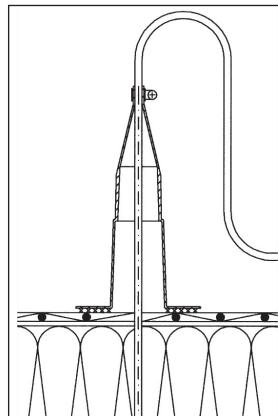
Seal the socket with the supplied jubilee clip by squeezing the squeeze point with pincers.

### Flashing with wider passages up to max. 53 mm diameter

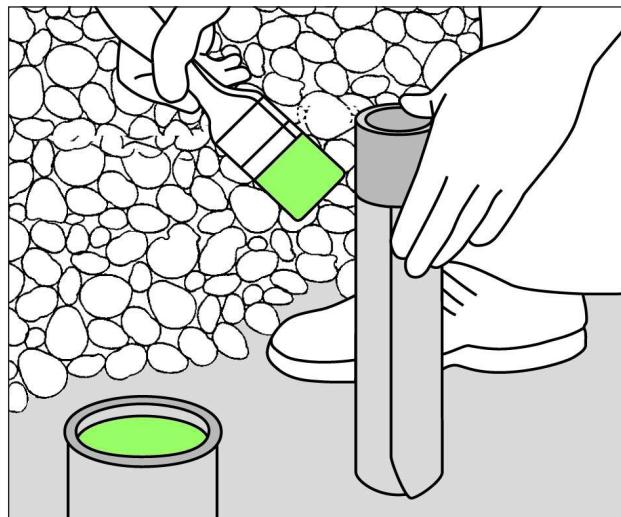
For larger diameters, simply cut off the FDT lightning protection passage. The inner diameter at the cut point should be at least 2 mm narrower than the component to be passed through.

This area is stretched when it is attached. Attach the connection to the resulting cylindrical shaft using a suitable stainless steel clamp.

**Attention: check the flashing height.**

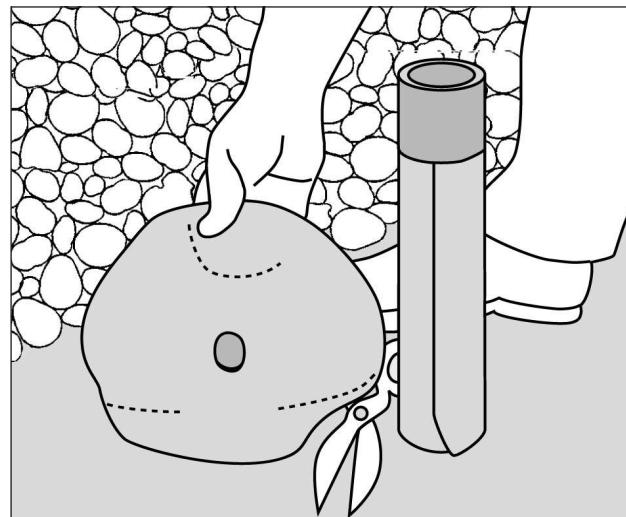


- Bond the Rhenofol C strips to the metal pipe using Rhenofol bonding adhesive 20 and weld the seam overlap. (Minimum welding width 20 mm).



### Flashing against pipe sockets

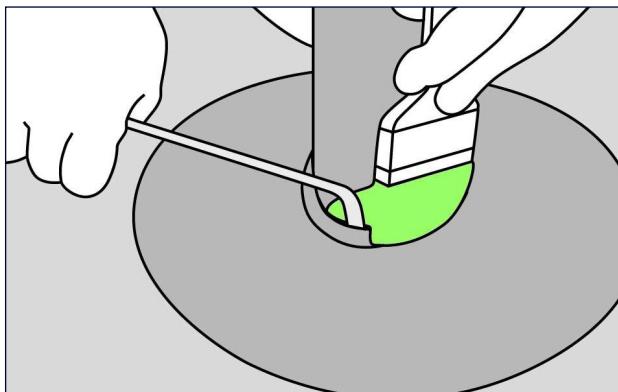
- Cut Rhenofol C collars to size. The cut-out hole is approximately 1/2 of the diameter of the pipe.

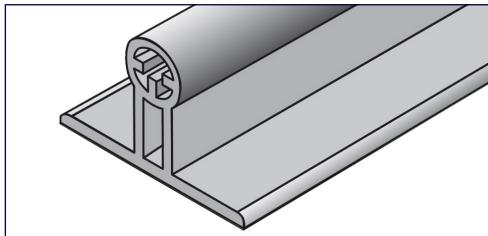


- Melt or chamfer the seam edge at the T-joint to prevent capillaries.
- Apply Rhenofol C collars and weld them to the sheathed pipe and the roofing membrane.
- Top flashing is made using a jubilee clip and Rhenofol paste, or alternatively with the FDT heat shrink tubing.

**Note:**

Alternatively, the pipe fitting can be pre-welded onto an auxiliary pipe, expanded in the lower area, and then welded horizontally onto the round collar, similar to Rhepanol hg.





- Only weld Rhenofol standing seam profiles onto dry and clean Rhenofol roofing membranes.
- Thoroughly clean dirty surfaces.
- Carefully check all seams before applying the Rhenofol standing seam profiles.
- Place additional anchor markers as required.
- Do not place Rhenofol standing seam profiles in the rainwater run-off area or near rainwater outlets.
- For safety reasons, standing seam profiles should not be installed on roof areas that are regularly walked on.
- Standing seam profiles cannot be used as snow guard brackets.

**Important notice:**

It is recommended to weld the Rhenofol standing seam profile lengthwise to the roofing membrane. It is thus possible to use the seam as a positioning aid.

**Weld the profile on the seam, but not directly over the seam edge!**

**Application with hot-air welding**

- Weld the beginning of the Rhenofol standing seam profile approximately 10 cm long using a hot air welding machine. Then, using the special pressure roller, weld the profile to the roofing membrane along the marking or seam edge.

The standing seam profile is welded to the roofing membrane on both sides.

**Tipp:**

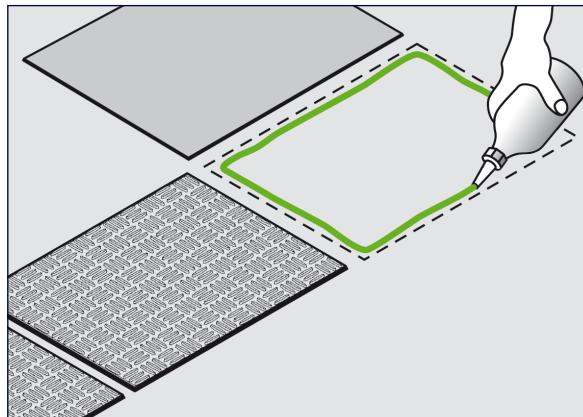
The seam can be carried out on both sides in one operation, with a nozzle at least 60 mm wide (e.g. LEISTER).

- The butt joint is made with the appropriate dowel and Rhenofol solvent welding agent (THF) or Rhenofol paste.



**Rhenofol walkway tile** for marking maintenance routes on Rhenofol roofs.

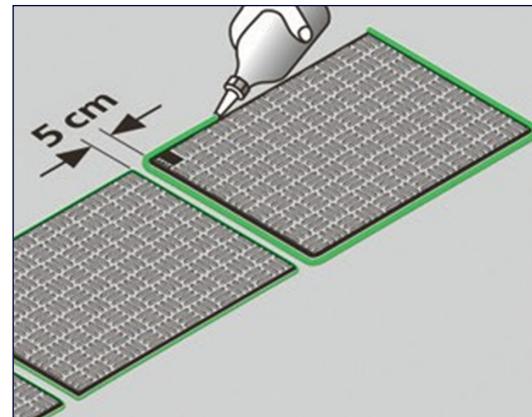
Fixing on clean, dry roof surfaces with hot air or with Rhenofol paste (consumption approx. 120 g/panel) or with FDT adhesive and sealant (approx. 100 g/m).



- Apply Rhenofol paste approximately 2 cm wide and insert the plate.
- Secure all around with Rhenofol paste. (Not required for hot air welding).

#### Alternatively: installation with FDT adhesive and sealant

- Apply a 1 cm thick bead of FDT adhesive and sealant. The adhesive area must first be pre-treated with the FDT activator. The adhesive should be sprayed with water to ensure it hardens completely.
- A minimum distance of 5 cm must be maintained when laying Rhenofol paving slabs.



## FDT - Legal notice

We expressly point out that all the above information, especially the application and utilization recommendations for the roofing membranes and system accessories, are based on our knowledge and experience under normal conditions.

Proper storage and usage of the products is also a prerequisite. Due to different materials, substrates and varying working conditions, no guarantee of a work result or liability can be derived from these instructions or from an oral statement, regardless of any legal relationship.

In the event of an allegation that FDT acted intentionally or with gross negligence, the

user must provide proof that they have provided FDT with all information and details necessary for a proper and relevant assessment in writing, in a timely, complete and actual manner.

The user is responsible for ensuring that the products are suitable for the given application. FDT reserves the right to make changes to the product specifications.

Property rights of third parties are to be considered. Furthermore, the most recently published or available version of a Technical Information Sheet is binding; this can be requested directly from FDT or downloaded from our website [www.fdt.de](http://www.fdt.de).

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